#### 26) FIELD CAPACITIES OF AGRICULTURAL MACHINERY : EXPLANATION

The field capacity in ha/10-hour day = Speed in km/h x working width in m x N.

Where N = Field Efficiency, which is measured as a decimal. The field efficiency factor allows for the time spent turning on the headlands, refueling the tractor, filling seed and fertilizer bins on a planter, *etc.* Listed in the tables which follow are average field efficiencies for a selection of different operations. In practice this figure might differ from the actual values, depending on how efficiently the operations are carried out.

#### EXAMPLE 1

A single-tine subsoiler is used at a speed of 5 km/hr and at a spacing of 2m. From field observations it is determined that 17 percent of the time is spent on turning at the headlands and refueling the tractor. Determine the field capacity.

Working speed	=	5km/hr
Working width =	2m	
Field efficiency	=	100 – 17
	=	83% i.e. 0.83 as a decimal
Field capacity =	5 x 2 x	0.83
	=	8.3ha/10-hour day.

In the following tables the column "kW REQUIRED" gives an indication of the actual power required to carry out the operation at specified field capacity. It should be kept in mind that a naturally aspirated engine working under Highveld conditions can only deliver approximately 80% of its rated power as measured at sea level. A turbo-charged engine is assumed not to lose any power with an increase in altitude. Therefore, if the table indicates that 40kW is required, a tractor with an advertised rated power of 40/0.8 = 50kW has to be used. If the tractor is fitted with a turbo-charger, a 40kW turbo-charged tractor would suffice. In some places in the tables a recommended tractor size is specified. This is for certain operations where the physical size of the tractor, and not the power of the tractor, determines the field capacity for the operation. An example of such an operation is the use of a high speed planter where a smaller tractor is unstable at high speeds although sufficient power is available. The lifting capacity of a three-point hitch may also be a limiting factor in certain operations.

#### 26) FIELD CAPACITIES OF AGRICULTURAL MACHINERY : EXPLANATION

The field capacities listed in Table 1 can be adjusted to suit the specific requirements by interpolation between the work rates for the machines. If for instance, a 55kW tractor is available and the work rate for ploughing in a sandy soil has to be determined, it can be done as follows:

```
Available kW at Highveld altitude = 0.8 \times 55
= 44kW
```

From Table 1 it can be seen that 48kW is required to plough 10Ha per day. The field capacity with 44kW available will then be:

Field Capacity (ha/10-hour day) =  $(10ha/day \times 44kW) \div 48kW$ = 9.2ha/day

Table 1 usually provides for three soil types, namely sandy, sandy-loam and clay-loam. This classification is very wide and the work rates have to be modified for operating (ploughing, discing, planting, *etc*) in the specific soil, and comparing these rates with the field capacities in Table 1. The tabulated figures can then be adjusted for the specific soil type.

(By J. Pretorius and A.J. Heynes, Pr. Eng., Directorate: Agricultural Engineering.)

	Implement		kW Required		Speed (Km/Hr)	Ha/Day	Tractor size (kW)
1)	FIELD CULTIVATOR	Sand	Firm Soil	Loose Soil			
	75 mm depth & N = 83%	Sanu		LOOSE SOII			
	Width 1.6m		24	28	8.0	10.0	30-35
	3.0m		36	43	8.0	20.0	45-54
	3.0m		45	54	9.2	23.0	56-68
	3.7m		48	57	9.0	28.0	60-71
	4.5m		55	64	10.0	38.0	68-80
	6.0m		70	80	10.0	50.0	88-100
	7.5m		90	100	10.0	62.0	113-125
	9.0m		117	120	10.0	75.0	146-150
2)	LIGHT DISC HARROW	Sand	Firm Soil	Loose Soil			
	65 mm depth & N = 83%	Cana		20000 00			
	Width 1.6m		24	28	8.0	10.0	30-35
	3.0m		36	43	8.0	20.0	45-54
	3.0m		45	54	9.2	23.0	56-68
	3.7m		48	57	9.0	28.0	60-71
	4.5m		55	64	10.0	38.0	68-80
	6.0m		70	80	10.0	50.0	88-100
	7.5m		90	100	10.0	62.0	113-125
	9.0m		117	120	10.0	75.0	146-150
3)	HEAVY DISC (OFFSET OR ONE-WAY)	Sand	Firm Soil	Loose Soil			
	150mm depth & N = 83%						
	Width 3.0m		70	85	8.0	20.0	88-106
	3.8m		85	110	8.0	25.0	106-138
	4.6m		105	130	8.0	31.0	131-163
	5.5m		120	160	9.3	36.0	150-200
	6.5m		150	-	11.3	43.0	188-250

	Implement		kW Required		Speed (Km/Hr)	Ha/Day	Tractor size (kW)
4)	CHISEL PLOUGH	Sand	Eirm Soil	Looso Soil			
	200mm depth, 300mm, spacing & N = 83%	Sanu	Fillin Soli	L0058 301			
	Width 2.2m	38	48	60	5.5	10.0	48-75
	3.0m	47	60	74	5.5	14.0	59-92
	3.4m	60	71	108	7.0	20.0	75-135
	4.0m	70	82	125	7.0	23.0	88-156
	4.5m	86	105	150	7.6	29.0	108-188
	4.9m	93	120	170	7.6	31.0	116-212
	5.4m	108	140	198	8.0	36.0	135-248
	6.1m	150	194	274	9.8	50.0	188-343
5)	RIPPER PLOUGH						
	380mm depth, 500mm, spacing & N = 83%						
	2 - t = 1.0m	40	45	60	6.5	5.5	50-75
	3 - t = 1.5m	48	60	78	7.0	9.0	60-98
	5 - t = 2.5m	60	75	100	6.8	14.0	75-125
	7 - t = 3.5m	70	100	120	6.8	20.0	88-150
	9 - t = 4.5m	100	130	170	7.2	28.0	125-212
	11 - t = 5.5m	120	150	195	4.0	33.0	150-244

	Implement		kW Required		Speed (Km/Hr)	Ha/Day	Tractor size (kW)
6)	MOULDBOARD PLOUGH	Sand	Firm Soil	Loose Soil			
	250mm depth & N = 83%	Cana					
	2 x 508mm = 1.02m	24	-	-	5.0	4.5	30
	3 x 508mm = 1.52m	40	-	-	5.8	7.5	50
	4 x 508mm = 2.03m	48	-	-	5.9	10.0	60
	5 x 508mm = 2.54m	60	-	-	6.1	13.0	75
	5 x 508mm = 2.54m	72	-	-	7.3	15.5	90
	6 x 508mm = 3.05m	100	-	-	8.1	21.0	125
	8 x 406mm = 3.25m	113	-	-	8.2	22.5	141
	8 x 457mm = 3.66m	138	-	-	8.8	27.0	173
	3 x 406mm = 1.22m	-	40	-	5.0	5.0	50
	4 x 406mm = 1.63m	-	48	-	5.0	7.0	60
	5 x 406mm = 2.03m	-	60	-	5.5	9.0	90
	5 x 406mm = 2.03m	-	72	-	7.0	12.0	125
	6 x 406mm = 2.44m	-	100	-	7.9	16.0	150
	7 x 406mm = 2.85m	-	120	-	8.0	19.0	175
	8 x 406mm = 3.25m	-	140	-	8.2	22.0	200
	8 x 457mm = 3.66m	-	160	-	8.2	25.0	50
	3 x 406mm = 1.22m	-	-	40	3.3	3.5	60
	4 x 406mm = 1.63m	-	-	48	3.6	5.0	90
	5 x 406mm = 2.03m	-	-	63	4.2	7.0	79
	5 x 406mm = 2.03m	-	-	73	5.6	9.5	91
	6 x 406mm = 2.44m	-	-	100	6.6	13.5	125
	7 x 406mm = 2.85m	-	-	143	7.8	18.5	179
	8 x 406mm = 3.25m	-	-	163	7.9	21.0	204
	8 x 457mm = 3.66m	-	-	200	6.6	26.0	250

	Implement		kW Required		Speed (Km/Hr)	Ha/Day	Tractor size (kW)
7)	HEAVY SPIKE-TOOTH HARROW		Sandy				
	150mm depth and N = 83%		Loam				
	5-section = 5.5m		30		8.7	40.0	38
	8-section = 7.3m		45		9.0	55.0	56
	12-section = 11.0m		65		9.3	85.0	81
	16-section = 14.6m		95		9.9	120.0	120
8)	SPREADER (LIME OR FERTILIZER)		Sandy				
	N = 60%		Loam				
	Width 3m		15		8.0	14.0	30
	4m		18		8.0	19.0	30
	6m		24		8.0	29.0	40
	8m		27		8.0	38.0	50
	10m		34		8.0	48.0	75
	12m		42		8.0	58.0	75
	14m		47		8.0	67.0	90
	16m		54		8.0	77.0	110
	18m		60		8.0	86.0	130
9)	MAIZE PLANTER	Sand	Firm Soil	Loose Soil			
	Full Fertilizer & N = 60%						
	$2 \times 0.91 \text{ m} = 1.82 \text{m}$ (Mounted)	21	20	19	8.0	9.0	35
	$2 \times 0.91 \text{ m} = 1.82 \text{m}$ (Mounted)	25	23	22	12.0	13.0	35
	$4 \times 0.91 \text{ m} = 3.64 \text{m}$ (Mounted)	25	23	22	6.0	13.0	40
	$4 \times 0.91 \text{ m} = 3.64 \text{m}$ (Mounted)	33	40	29	8.0	18.0	40
	$4 \times 0.91 \text{ m} = 3.64 \text{m}$ (Mounted)	43	39	37	10.0	22.0	50
	$4 \times 0.91 \text{ m} = 3.64 \text{m} (\text{Trailed})$	50	46	44	12.0	26.0	55
	$6 \times 0.91 \text{ m} = 5.46 \text{m}$ (Mounted)	38	34	33	6.0	20.0	50
	6 x 0.91 m = 5.46m (Trailed)	50	46	44	8.0	26.0	60
	6 x 0.91 m = 5.46m (Trailed)	60	56	54	10.0	33.0	70
	$6 \times 0.91 \text{ m} = 5.46 \text{m}$ (Trailed)	74	68	65	12.0	39.0	75

	Implement		kW Required		Speed (Km/Hr)	Ha/Day	Tractor size (kW)
9)	MAIZE PLANTER (cont)	Sand	Firm Soil	Loose Soil			
	Full Fertilizer & N = 60%	Gand	1 1111 3011	20036 001			
	8 x 0.91 m = 7.28m (Trailed)	49	45	43	6.0	26.0	70
	8 x 0.91 m = 7.28m (Trailed)	66	60	58	8.0	35.0	80
	8 x 0.91 m = 7.28m (Trailed)	83	76	73	10.0	44.0	90
	8 x 0.91 m = 7.28m (Trailed)	98	90	86	12.0	52.0	100
	12 x 0.91 m = 10.92m (Trailed)	75	68	65	6.0	39.0	90
	12 x 0.91 m = 10.92m (Trailed)	98	90	86	8.0	52.0	100
	12 x 0.91 m = 10.92m (Trailed)	120	110	105	10.0	65.0	120
	12 x 0.91 m = 10.92m (Trailed)	142	130	125	12.0	78.0	150
	2 x 2.29m = 4.58m (Mounted)	18	17	16	6.0	16.5	40
	2 x 2.29m = 4.58m (Mounted)	24	22	21	8.0	22.0	50
	2 x 2.29m = 4.58m (Mounted)	29	27	26	10.0	27.0	55
	2 x 2.29m = 4.58m (Mounted)	36	33	32	12.0	33.0	55
	3 x 2.29m = 5.87m (Mounted)	27	25	24	6.0	25.0	55
	3 x 2.29m = 5.87m (Trailed)	36	33	32	8.0	33.0	60
	3 x 2.29m = 5.87m (Trailed)	46	42	40	10.0	41.0	70
	3 x 2.29m = 5.87m (Trailed)	55	50	48	12.0	49.0	75
	4 x 2.29m = 9.16m (Trailed)	36	33	32	6.0	33.0	90
	4 x 2.29m = 9.16m (Trailed)	49	45	43	8.0	44.0	90
	4 x 2.29m = 9.16m (Trailed)	60	55	53	10.0	55.0	100
	4 x 2.29m = 9.16m (Trailed)	74	68	65	12.0	66.0	110
	Starter fertilizer and N = 70%	I	1		1	I.	
	$2 \times 0.91 \text{ m} = 1.82 \text{m}$ (Mounted)	21	20	19	6.0	8.0	35
	$2 \times 0.91 \text{ m} = 1.82 \text{m}$ (Mounted)	25	23	22	12.0	15.0	35
	4 x 0.91 m = 3.64m (Mounted)	22	21	20	6.0	15.0	35
	4 x 0.91 m = 3.64m (Mounted)	25	24	23	8.0	20.0	35
	4 x 0.91 m = 3.64m (Mounted)	27	26	25	10.0	25.0	45
	$4 \times 0.91 \text{ m} = 3.64 \text{m} \text{ (Trailed)}$	33	31	30	12.0	30.0	50
	$4 \times 0.91 \text{ m} = 3.64 \text{m}$ (Mounted) $4 \times 0.91 \text{ m} = 3.64 \text{m}$ (Mounted) $4 \times 0.91 \text{ m} = 3.64 \text{m}$ (Trailed)	25 27 33	24 26 31	23 25 30	8.0 10.0 12.0	20.0 25.0 30.0	35 45 50

$\begin{array}{ c c c c c c c c } \hline 9 & \mbox{MAIZE PLANTER (cont)} \\ \hline Starter fertilizer and N = 70\% \\ \hline 6 \times 0.91 \mbox{ m} = 5.46m (Mounted) \\ \hline 6 \times 0.91 \mbox{ m} = 5.46m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 5.46m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 5.46m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 5.46m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 5.46m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 5.46m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 7.28m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 7.28m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 7.28m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 7.28m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 7.28m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 7.28m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 7.28m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 7.28m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 7.28m (Trailed) \\ \hline 6 \times 0.91 \mbox{ m} = 7.28m (Trailed) \\ \hline 7 \times 0.25 \mbox{ m} = 7.$
Starter fertilizer and N = 70%         Cound         Loose Cound <thloose coun<="" th=""></thloose>
$6 \times 0.91 \text{ m} = 5.46 \text{m}$ (Trailed) $42$ $40$ $38$ $10.0$ $38.0$ $60$ $6 \times 0.91 \text{ m} = 5.46 \text{m}$ (Trailed) $50$ $48$ $46$ $12.0$ $46.0$ $70$ $8 \times 0.91 \text{ m} = 7.28 \text{m}$ (Trailed) $35$ $34$ $32$ $6.0$ $31.0$ $65$
$6 \times 0.91 \text{ m} = 5.46 \text{m}$ (Trailed) $50$ $48$ $46$ $12.0$ $46.0$ $70$ $8 \times 0.91 \text{ m} = 7.28 \text{m}$ (Trailed) $35$ $34$ $32$ $6.0$ $31.0$ $65$
8 x 0.91 m = 7.28m (Trailed) 35 34 32 6.0 31.0 65
$8 \times 0.91 \text{ m} = 7.28 \text{m} (\text{Trailed}) \qquad 44 \qquad 42 \qquad 40 \qquad 8.0 \qquad 41.0 \qquad 70$
8 x 0.91 m = 7.28m (Trailed) 55 53 50 10.0 51.0 80
8 x 0.91 m = 7.28m (Trailed) 66 64 60 12.0 61.0 90
$12 \times 0.91 \text{ m} = 10.92 \text{m}$ (Trailed) $51$ $48$ $46$ $6.0$ $46.0$ $80$
12 x 0.91 m = 10.92m (Trailed)     68     65     62     8.0     61.0     90
12 x 0.91 m = 10.92m (Trailed)     83     80     76     10.0     76.0     100
12 x 0.91 m = 10.92m (Trailed)       100       98       92       12.0       92.0       110
2 x 2.29m = 4.58m (*M) 15 15 14 6.0 19.0 35
2 x 2.29m = 4.58m (*M) 21 20 19 8.0 25.0 45
2 x 2.29m = 4.58m (*M) 25 24 23 10.0 32.0 55
2 x 2.29m = 4.58m (*M) 30 28 27 12.0 38.0 55
3 x 2.29m = 5.87m (*M)     24     23     22     6.0     29.0     50
3 x 2.29m = 5.87m (**T)     30     28     27     8.0     38.0     55
$3 \times 2.29 \text{m} = 5.87 \text{m} (^{**}\text{T})$ 37 36 34 10.0 48.0 60
3 x 2.29m = 5.87m (**T)     44     42     40     12.0     58.0     70
4 x 2.29m = 9.16m (**T) 30 28 27 6.0 38.0 80
$4 \times 2.29 \text{m} = 9.16 \text{m} (^{**}\text{T}) \qquad 40 \qquad 38 \qquad 36 \qquad 8.0 \qquad 51.0 \qquad 80$
$4 \times 2.29 m = 9.16 m (**T)$ 50 48 45 10.0 64.0 90
$4 \times 2.29 \text{m} = 9.16 \text{m} (^{**}\text{T}) \qquad 59 \qquad 58 \qquad 54 \qquad 12.0 \qquad 77.0 \qquad 100$

Implement		kW Required	Speed (Km/Hr)	Ha/Day	Tractor size (kW)
10)	WHEAT DRILL	Firm Coil			
	350mm rows & N = 60%	Firm Soli			
	7-row = 2.45m	15	7.0	10.0	40
	9-row = 3.15m	20	7.0	13.0	45
	14-row = 4.90m	39	9.0	26.0	70
	18-row = 6.30m	51	9.0	34.0	80
	21-row = 7.35m	60	9.0	40.0	90
	27-row = 9.45m	76	9.0	51.0	100
11)	CULTIVATOR	Firm Soil			
	N = 83%				
	4 x 0.91m = 3.64m	17	4.0	12.0	25
	4 x 0.91m = 3.64m	26	6.0	18.0	35
	4 x 0.91m = 3.64m	34	8.0	24.0	50
	4 x 0.91m = 3.64m	43	10.0	30.0	55
	6 x 0.91m = 5.45m	26	4.0	18.0	40
	6 x 0.91m = 5.45m	39	6.0	27.0	50
	6 x 0.91m = 5.45m	52	8.0	36.0	65
	6 x 0.91m = 5.45m	65	10.0	45.0	80
	8 x 0.91m = 7.28m	34	4.0	24.0	60
	8 x 0.91m = 7.28m	52	6.0	36.0	70
	8 x 0.91m = 7.28m	69	8.0	48.0	85
	8 x 0.91m = 7.28m	86	10.0	60.0	100
	2 x 2.29m = 4.58m	22	4.0	15.0	35
	2 x 2.29m = 4.58m	33	6.0	23.0	50
	2 x 2.29m = 4.58m	43	8.0	30.0	60
	2 x 2.29m = 4.58m	54	10.0	38.0	70
	3 x 2.29m = 6.87m	33	4.0	23.0	50
	3 x 2.29m = 6.87m	49	6.0	34.0	60
	3 x 2.29m = 6.87m	65	8.0	45.0	80
	3 x 2.29m = 6.87m	82	10.0	57.0	100

	Implement	k	W Required		Speed (Km/Hr)	Ha/Day	Tractor size (kW)
11)	CULTIVATOR (cont.)		Eirm Soil				
	N = 83%						
	$4 \times 2.20 m = 0.16 m$		4		10	20.0	80
	4 x 2.2911 = 9.1011		5		4.0	30.0	00
	4 x 2.29m = 9.16m		5		6.0	45.0	100
			8				110
	4 x 2.29m = 9.16m		8		8.0	61.0	110
	4 x 2.29m = 9.16m		09		10.0	76.0	120
		Tractor size	actor size ha/day at a vield of				
	Implement	kW	2t/ha	3t/ha	4t/ha	5t/ha	6t/ha
12)	TRAILED COMBINE FOR MAIZE						
	with unloading wagon & N = 80%						
	1-row	38	12	8	6	5	4
	2 x 0.91m	42	14	10	7	6	5
	without unloading wagon & N = 65%	20	10	7	-	4	2
	1-rov 2 x 0 01m	38	10	/ 0	5	4 5	3
12)		42	12	0	0	5	4
13)	with unloading wagon & $N = 80\%$						
	$4 \times 0.91 \text{m} = 3.64 \text{m}$	.38	24	16	12	10	8
	$4 \times 0.91 \text{m} = 3.64 \text{m}$	48	38	26	19	15	13
	$6 \times 0.91 \text{m} = 5.46 \text{m}$	68	58	38	29	23	19
	6 x 0.91m = 5.46m	95	80	54	40	32	26
	2 x 2.29m = 4.58m	38	24	16	12	-	-
	2 x 2.29m = 4.58m	48	38	26	19	-	-
	3 x 2.29m = 6.87m	68	58	38	29	-	-
	3 x 2.29m = 6.87m	95	80	54	40	-	-

	Implement	Tractor size	size Ha/Day at a yield of		of		
	implement	kW	2t/ha	3t/ha	4t/ha	5t/ha	6t/ha
13)	SELF-PROPELLED COMBINE FOR MAIZE						
	without unloading wagon & N = 65%						
	4 x 0.91m = 3.64m	38	20	13	10	8	7
	4 x 0.91m = 3.64m	48	31	21	16	12	10
	6 x 0.91m = 5.46m	68	47	31	23	19	16
	6 x 0.91m = 5.46m	95	65	44	33	26	21
	2 x 2.29m = 4.58m	38	20	13	10	-	-
	2 x 2.29m = 4.58m	48	31	21	16	-	-
	3 x 2.29m = 6.87m	68	47	31	23	-	-
	3 x 2.29m = 6.87m	95	65	44	33	-	-
14)	SELE-PROPELLED COMBINE FOR WHEAT						
,,	With unloading wagon & $N = 80\%$						
	2 70m	38		34	17	11	9
	3.66m	48		48	24	16	12
	4.57m	68		77	38	26	19
	6.71m	95		115	58	38	29
							-
	Without unloading wagon & N = 65%						
	2.70m	38		27	14	9	7
	3.66m	48		39	20	13	10
	4.57m	68		62	31	21	16
	6.71m	95		94	47	31	25

27)	<b>FIELD CAPACITIES</b>	OF AGRICULTURAL	MACHINERY :	TABLE
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	Implement	kW Required	Speed (Km/Hr)	Ha/Day	Tractor size (kW)
15)	BOOM SPRAYER				
	N = 60%				
	Band 4 x 0.91	15	6.0	13.0	30
	6 x 0.91	n 15	6.0	30.0	30
	8 x 0.91	n 15	6.0	26.0	30
	2 x 2.29	n 15	6.0	16.5	30
	3 x 2.29	n 15	6.0	25.0	30
	4 x 2.29	20	6.0	33.0	40
	6m Boo	20	6.0	22.0	40
	8m Boo	25	6.0	29.0	50
	12m Boo	25	6.0	43.0	50
16)	CUTTER-BAR MOWER				
	N = 80%				
	1.8m kni	10		9.0	35
17)	DISC MOWER				
	N = 80%				
	1.6	30		10.0	38
	1.8	30		12.0	38
	2.0	35		13.0	44
	2.4	46		15.0	58
	2.8	46 · · · · · · · · · · · · · · · · · · ·		18.0	58

Implement			kW Required					Speed (Km/Hr)	Ha/Day	Tractor size (kW)	
18)	PICK-UP BALER										
	Hay and N = 50%			35	25	1	7	13	10	8	7
19)	ROUND BALER										
	Hay and N = 50%										
		Small	45	56	30	2	0	15	12	10	8
		Medium	48	60	40	2	7	20	16	13	11
		Large	52	65	45	3	0	23	18	15	13
20)	HAY RAKE				Brittle Crops (ha/day)			Other Crops (ha/day)			
	N = 80%										
		2.0m	16	35	11		15				
		2.4m	18	35	13		18				
		3.0m	20	35	17		23				
		6.0m	26	35	33		46				

#### 28) TRANSPORT

No measurements have been made of the required power.

For a tractor and trailer the following can be used to calculate approximate fuel consumption.

Terrain	Fuel consumption/ litre per ton-km
Flat	0.05
Undulating	0.10
Hilly	0.15